

Drawing



HENDI

Tools for Chefs

Hendi B.V.

Innovatielaan 6
6745XW De Klomp
The Netherlands

Batch #

000000 and up

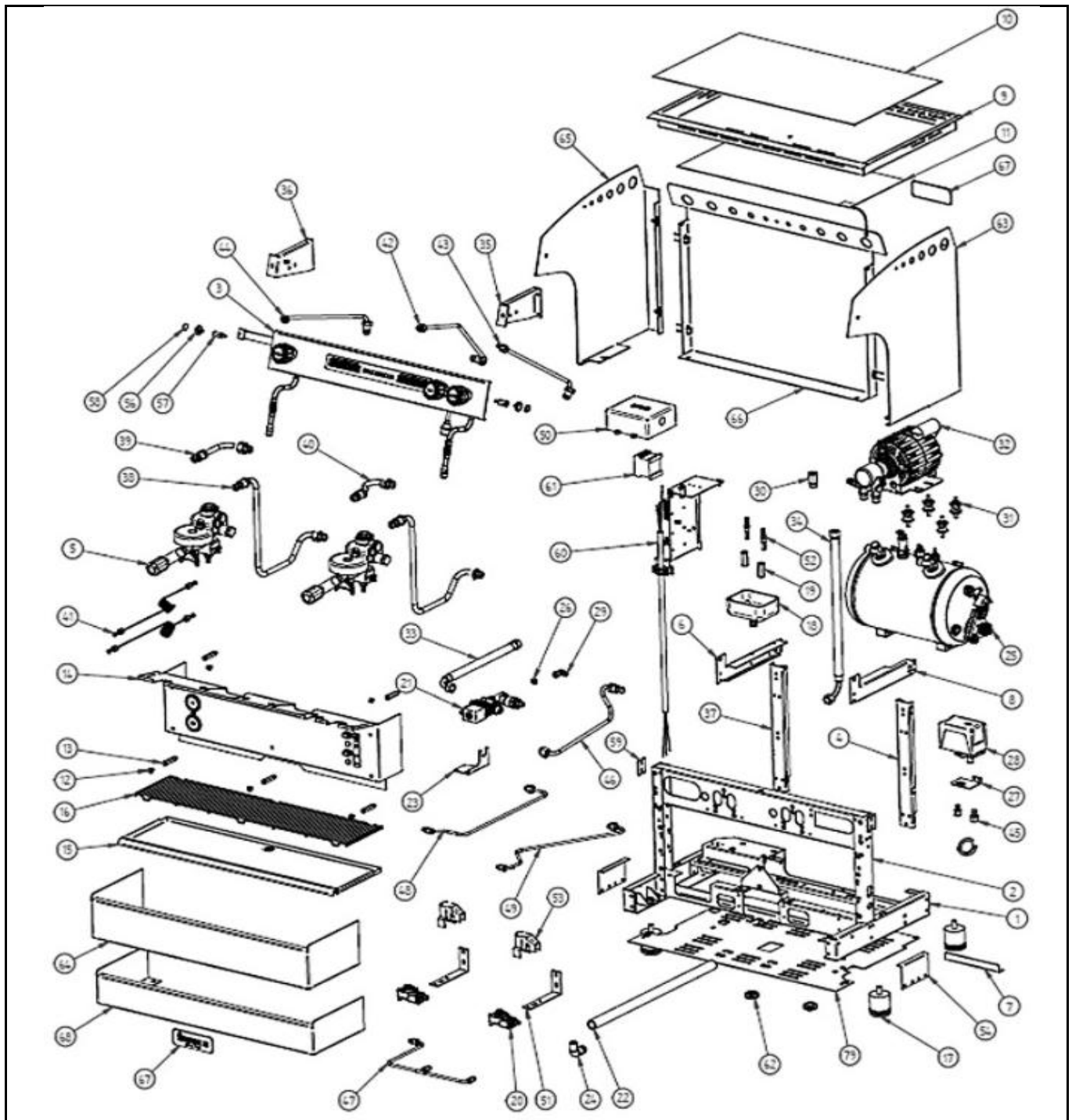
Appliance part#

207581

Description

Coffeemachine "Julia"

Date	30-06-2026	Revision #	V.01
Revision	First Bill of Materials (BOM)		



Bill of materials (BOM)

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	000000 and up	207581
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Item	Description	Part#	Quantity	Remark	Picture
1	Chassis (horizontal)	n/a	1		
2	Chassis (vertical)	n/a	1		
3	Upper control panel assembly	n/a	1	See drawing 2	
4	Support bracket (back, right)	n/a	1		
5	Filtergroup assembly	n/a	1	See drawing 3	
6	Side panel support (left)	n/a	1		
7	Switch protector bracket	n/a	1		
8	Side panel support (right)	n/a	1		
9	Tray (top)	n/a	1		
10	Wiremesh grid (top)	n/a	1		
11	Heating element (530x230mm; 75W-230V)	n/a	1		
12	Screw (M5x10)	n/a	5		
13	Seperation pin	n/a	5		
14	Front panel assembly	n/a	1	See drawing 4	
15	Collection tray	n/a	1		
16	Grid for collection tray	n/a	1		
17	Foot	n/a	4		
18	Drain container	973677	1		
19	Outer bus for drainpipe	n/a	2		
20	Flowmeter assembly	n/a	2	See drawing 5	
21	Water inlet assembly	n/a	1	See drawing 5	
22	Drain tube	n/a	1		
23	Bracket distribution groep	n/a	1		
24	Drain pipe knee (90°)	973639	1		
25	Boiler assembly	n/a	1	See drawing 6	
26	Washer (Copper, 10x15mm (G1/5))	n/a	1		
27	Pressure switch bracket	n/a	1		
28	Pressure switch (30A/400V / 0.5-1.4 Bar)	973684	1		
29	Connector "L" (G1/8 - G1/8F)	n/a	1		
30	Water inlet filter holder	973653	1		
31	Support bracket motor	n/a	4		
32	Pump-motor assembly	n/a	1	See drawing 7	
33	Connector pump (330mm, 90°)	n/a	1		
34	Water inlet tube	n/a	1		
35	Control panel support bracket (right)	n/a	1		
36	Control panel support bracket (left)	n/a	1		
37	Support bracket (back, left)	n/a	1		
38	Cartridge lower tube	n/a	2		
39	Cartridge connector tube (Left)	n/a	1		
40	Cartridge connector tube (Right)	n/a	1		
41	Capillary tube	n/a	2		
42	Connector tube boiler/water tap	n/a	1		
43	Connector tube boiler/steam tap (left)	n/a	1		
44	Connector tube boiler/steam tap (right)	n/a	1		
45	Connector tube boiler/presure switch	973905	1		
46	Connector tube boiler	n/a	1		
47	Connector tube vol doser	n/a	1		
48	Connector tube vol ESQ	n/a	1		
49	Connector tube vol DIR/CENT	n/a	1		
50	Electronics unit	973912	1		
51	Support bracket (back, left)	n/a	2		
52	Inner bus for drainpipe	n/a	2		
53	Flowmeter cover	n/a	2		
54	Lower tray support Caravel	n/a	2		
56	Screw (sidepanel)	n/a	2		

57	Spacer (side panel)	n/a	2		
58	Protective sticker	n/a	2		
59	Support plate vertical chassis	n/a	2		
60	Cable (H07RN-F, 3G2.5 - 1.8MT)	n/a	1		
61	Relais (22A-AC1 / 230V)	973929	1		
62	Grommet	n/a	2		
63	Housing panel (right - black)	n/a	1		
64	Housing panel (lower controlpanel - black)	n/a	1		
65	Housing panel (left - black)	n/a	1		
66	Housing panel (back - black)	n/a	1		
67	Logo badge	n/a	2		
68	Housing panel (lower front - black)	n/a	1		
69	Housing panel (right - white)	n/a	1		
70	Housing panel (left - white)	n/a	1		
71	Housing panel (back - white)	n/a	1		
72	Housing panel (lower front - whitw)	n/a	1		
73	Housing panel (lower controlpanel - white)	n/a	1		
74	Housing panel (lower front - steel)	n/a	1		
75	Housing panel (lower controlpanel - steel)	n/a	1		
76	Housing panel (back - steel)	n/a	1		
77	Housing panel (right - steel)	n/a	1		
78	Housing panel (left - steel)	n/a	1		
79	Housing panel (bottom)	n/a	1		

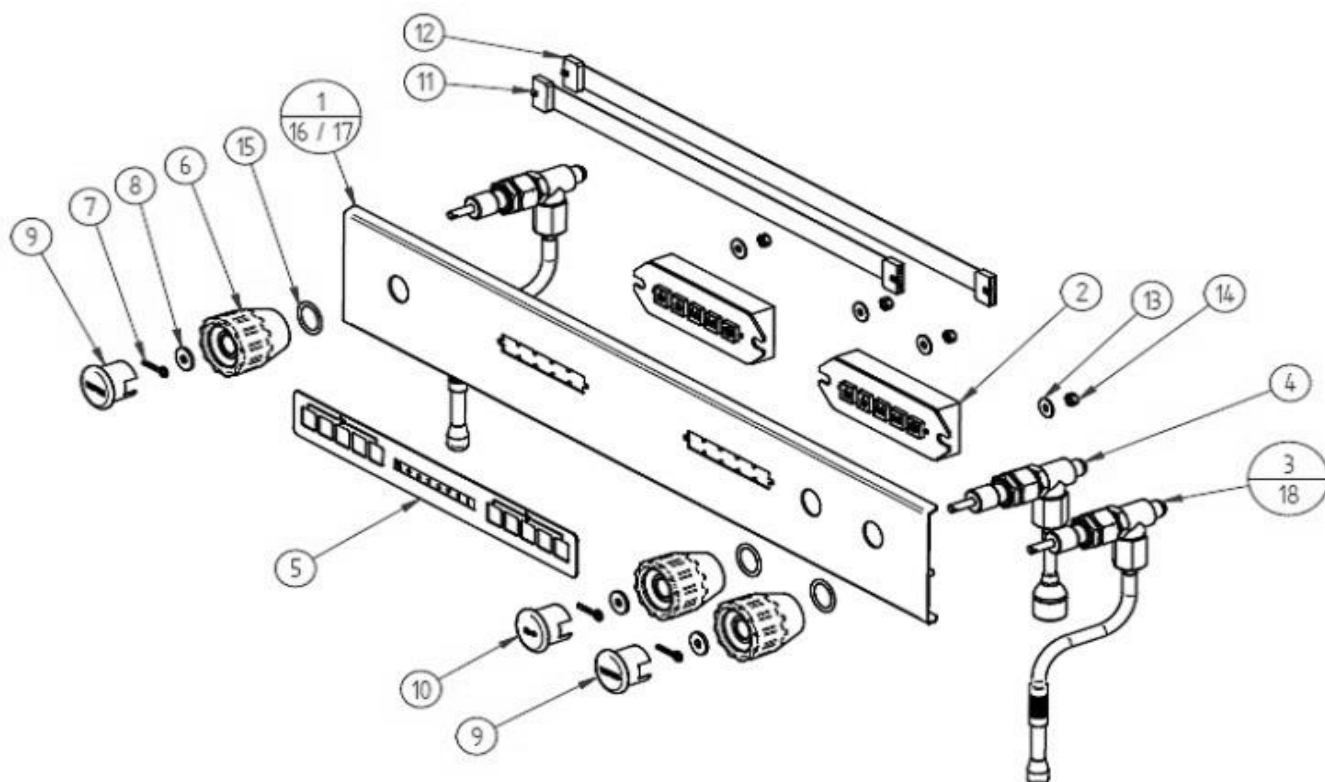
n/a -> not available

nss -> not sold separately

Control panel assembly

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Item	Description	Part#	Quantity	Remark	Picture
1	Control panel (black)	n/a	1		
2	Button assembly	973691	2		
3	Steam tap assembly	973707	2		
4	Water tap assembly	973714	1		
5	Button unit panel	n/a	1		
6	Tap handle knob	n/a	3		
7	Handle knob lockpin	n/a	3		
8	Handle knob washer	n/a	3		
9	Handle knob cover (steam)	n/a	2		
10	Handle knob cover (water)	n/a	1		
11	Button unit cable (600mm)	n/a	1		
12	Button unit cable (850mm)	n/a	1		
13	Washer (M5)	n/a	4		
14	Nut (M5)	n/a	4		
15	Gasket	n/a	3		
16	Control panel (white)	n/a	1		
17	Control panel (steel)	n/a	1		
18	Steam tap assembly	973707	2		

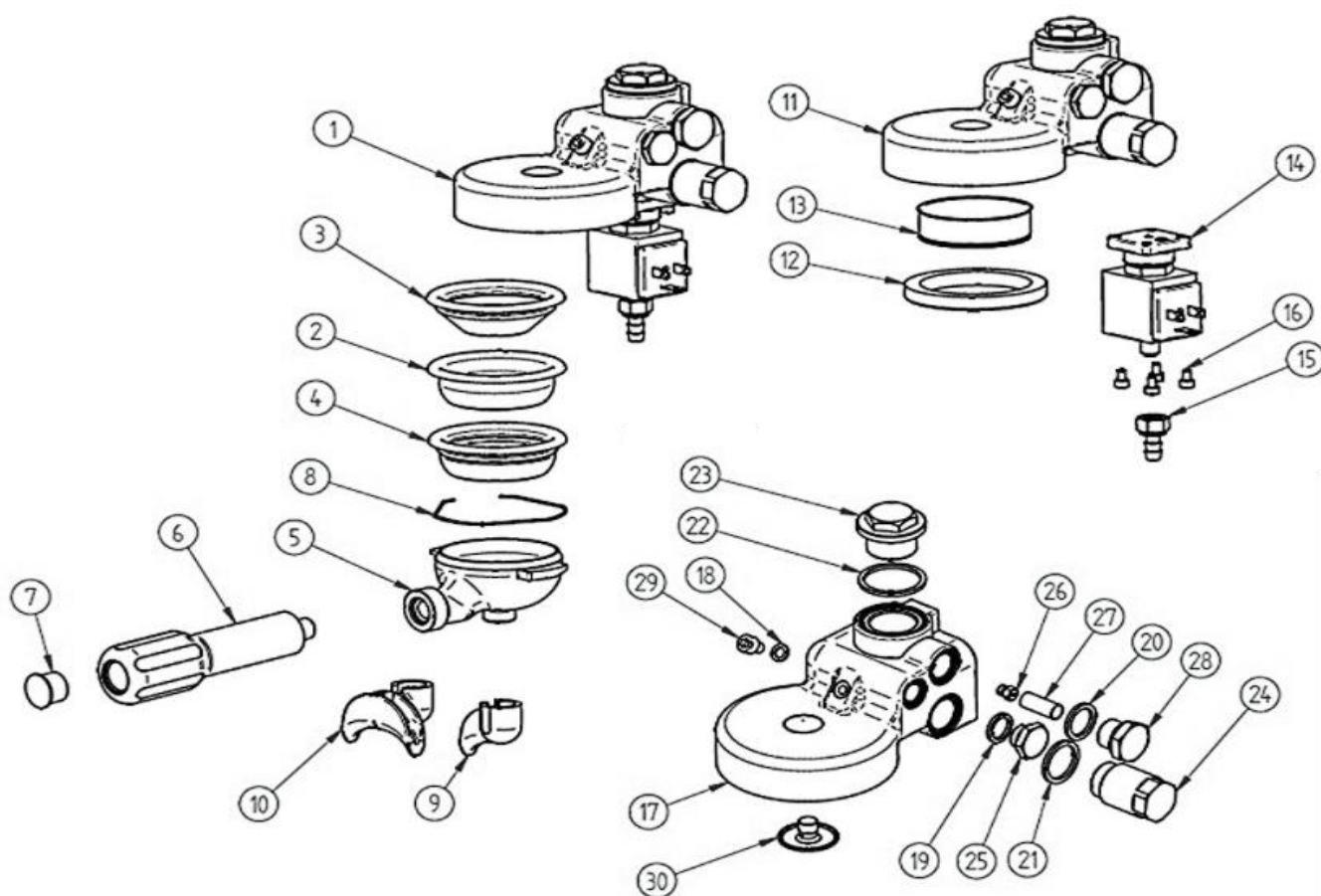
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nss -> not sold separately

Filter group assembly

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1	Brew group assembly	n/a	1		
2	Blind filter	n/a	1		
3	Filter (1 cup)	973721	1		
4	Filter (2 cups)	973738	1		
5	Filter holder	n/a	1		
6	Handle for filterholder	n/a	1		
7	Handle plug	n/a	1		
8	Filter holder spring	n/a	1		
9	Coffee outlet (1 cup)	n/a	1		
10	Coffee outlet (2 cups)	n/a	1		
11	Brew group	n/a	1		
12	Filter holder gasket	973745	1		
13	Sieve	973752	1		
14	Solenoid valve (3-way)	973936	1		
15	Solenoid valve outlet	n/a	1		
16	Screw (M4x10)	n/a	4		
17	Brew group	n/a	1		
18	Gasket (10x6x1)	n/a	1		
19	Gasket (teflon 18X13.5X2)	n/a	1		
20	Gasket (teflon 22X17X2)	n/a	1		
21	Gasket (teflon 26X21X2)	n/a	1		
22	Gasket (teflon 35X30X2)	n/a	1		
23	Chrome cover	n/a	1		
24	Infuser	n/a	1		
25	Chrome side cover	n/a	1		
26	Injector (0.7 M6X0.75)	n/a	1		
27	Injector filter	n/a	1		
28	Chrome cover	n/a	1		
29	Screw (M6X10)	n/a	1		
30	Brewgroup outlet	n/a	1		

n/a -> not available

nss -> not sold separately

Front panel assembly



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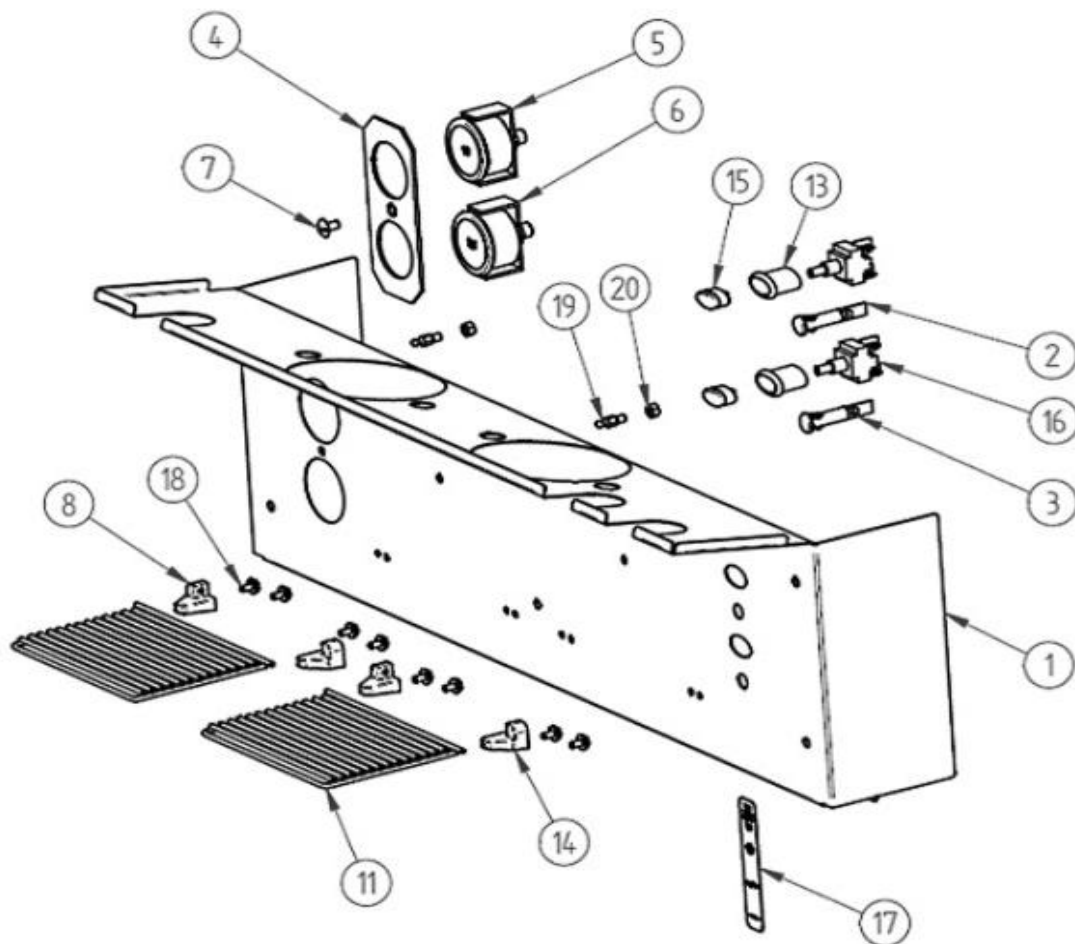
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1	Housing panel (front)	n/a	1		
2	Indicator light (green)	n/a	1		
3	Indicator light (orange)	n/a	1		
4	Gauge bracket	n/a	1		
5	Pressure gauge (0-16 Bar)	973943	1		
6	Pressure gauge (0-2,5 Bar)	973776	1		
7	Screw (M5X10)	n/a	1		
8	Cup carrier support (left)	n/a	2		
11	Cup carrier	n/a	2		
13	Switch key shaft	n/a	2		
14	Cup carrier support (right)	n/a	2		
15	Switch key	n/a	2		
16	Switch	973783	2		
17	Main switch sticking plate	n/a	1		
18	Screw (K40x8)	n/a	8		
19	Fixation pin	n/a	2		
20	Nut (M5)	n/a	2		

nss -> not sold separately

Water inlet assembly



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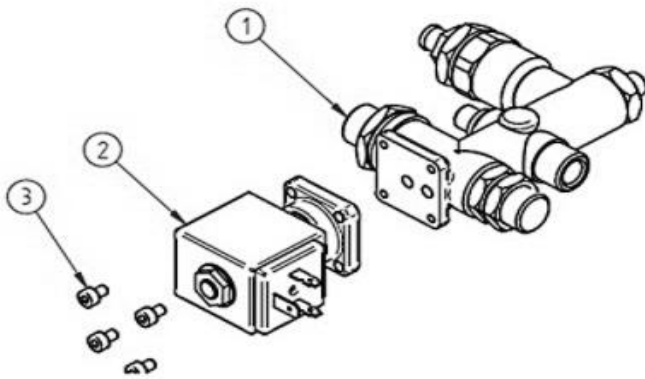
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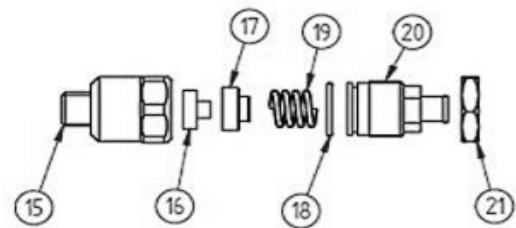
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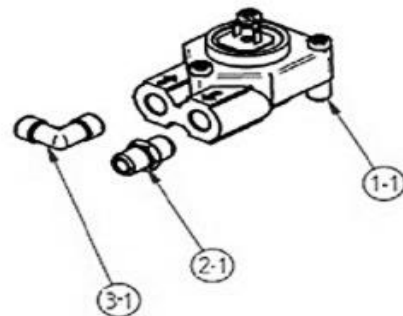
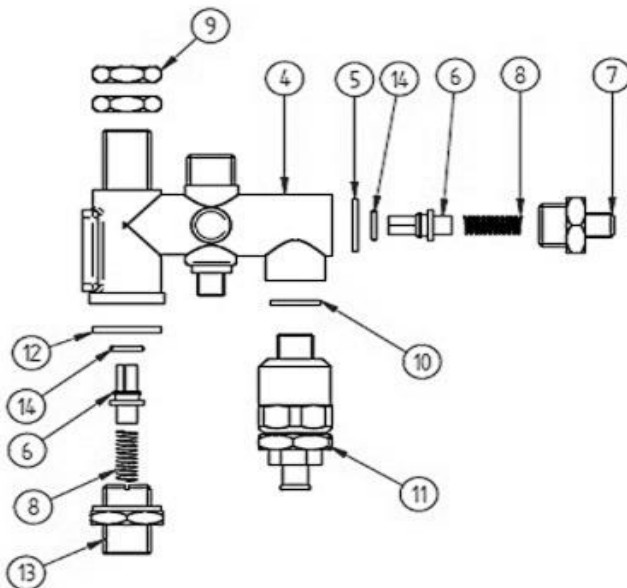
Water inlet assembly



Expansion valve



Flowmeter



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1	Water inlet valve assembly	n/a	1		
2	Solenoid valve (2-way)	973950	1		
3	Screw (M4X10)	n/a	4		
4	Water inlet valve assembly	n/a	1		
5	Gasket (teflon, 21X16X2)	n/a	1		
6	Check valve	n/a	2		
7	Outlet	n/a	1		
8	Check valve spring	n/a	2		
9	Nut (3/8")	n/a	2		
10	Gasket (teflon 24X19X2)	n/a	1		
11	Expansion valve	973813	1		
12	Gasket (teflon, 24X19X2)	n/a	1		
13	Outlet	n/a	1		
14	O-ring 8X1.9	n/a	2		
15	Expansion valve body	n/a	1		
16	Expansion valve gasket	n/a	1		
17	Gasket holder	n/a	1		
18	O-ring 21X17X2	n/a	1		
19	Spring	n/a	1		
20	Outlet	n/a	1		
21	Nut (M22x1)	n/a	1		
1-1	Flowmeter	973820	1		
1-2	Connector (G1/8)	n/a	1		
1-3	Connector "L"(G1/8)	n/a	1		

n/a -> not available

nss -> not sold separately

Boiler assembly



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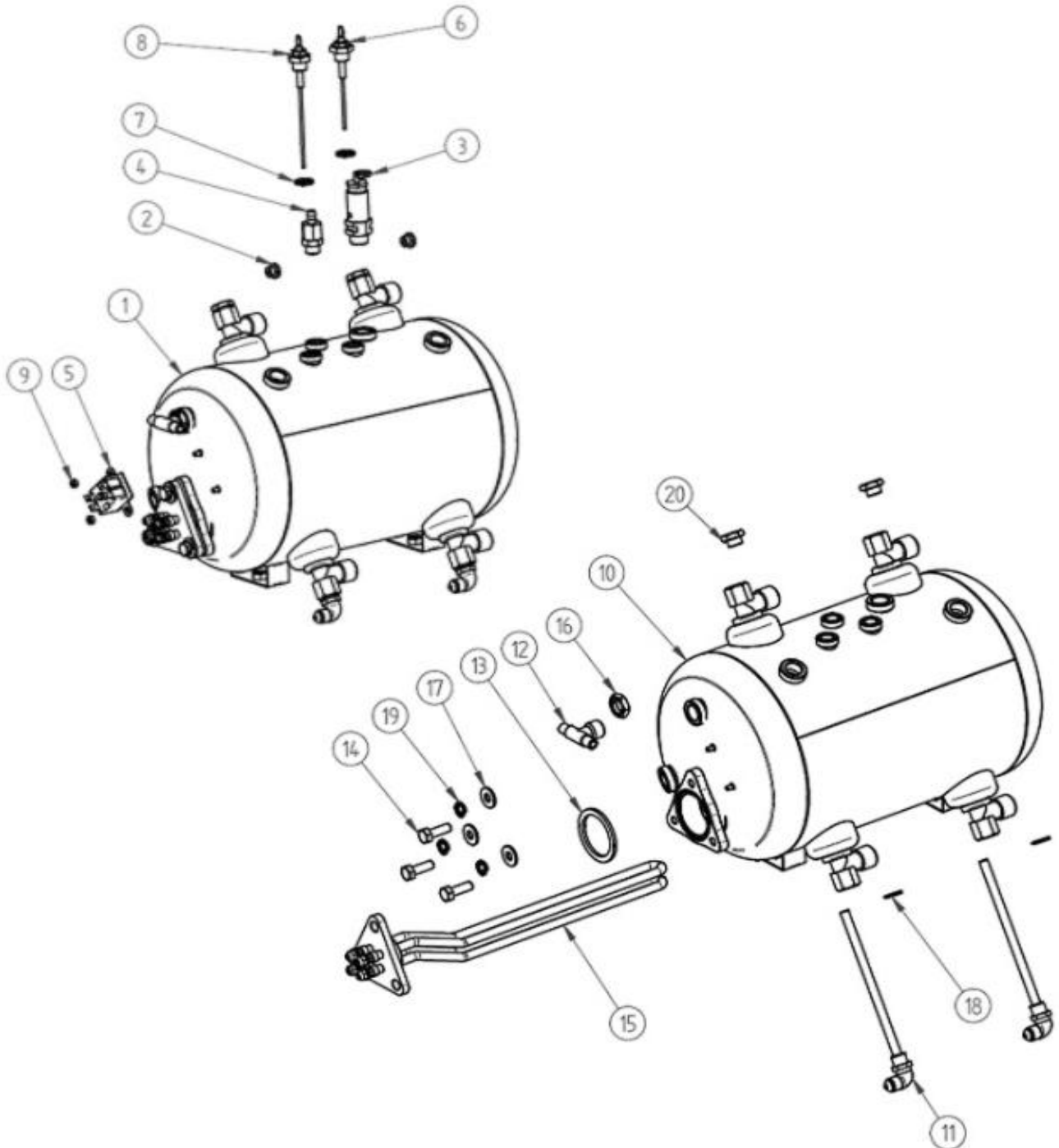
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1	Boiler	n/a	1		
2	Flow reducer	n/a	2		
3	Pressure release valve	973967	1		
4	Anti-vacuum valve	973837	1		
5	Hi-limiter (130°C)	973844	1		
6	Probe assembly (Ø2.5X105)	n/a	1		
7	Gasket (teflon, 18X13.5X2)	n/a	2		
8	Probe assembly (Ø2.5X135)	n/a	1		
9	Nut (brass, M4)	n/a	2		
10	Boiler	n/a	1		
11	Connector (injection inc. tube)	n/a	2		
12	Connector (3-way)	n/a	1		
13	Heating element gasket	973974	1		
14	Screw (M8x25)	n/a	3		
15	Heating element (3500 W)	973981	1		
16	Nut (brass, G3/8)	n/a	1		
17	Washer (zinc 2x20x8.5)	n/a	3		
18	Gasket (Copper, G1/4)	n/a	2		
19	Spring washer (M8)	n/a	3		
20	Cover (copper, G1/4)	n/a	2		

n/a

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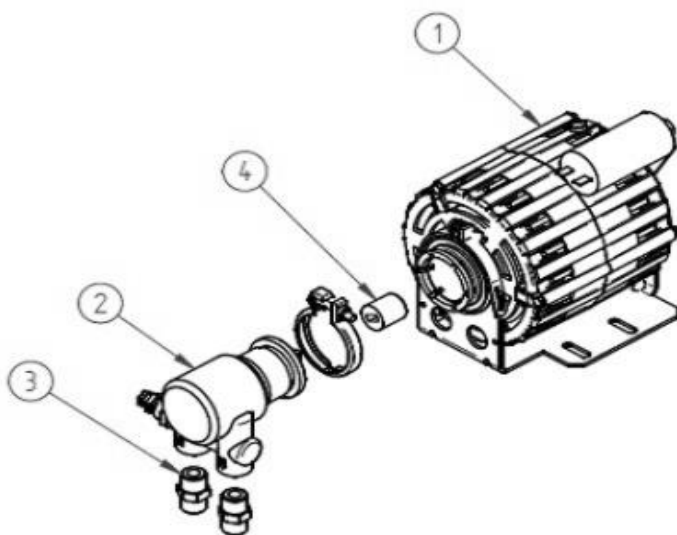
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Waterpump assembly

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Item	Description	Part#	Quantity	Remark	Picture
1	Motor with coupler	973998	1		
2	Pump	973882	1		
3	Connector (G3/8)	n/a	2		
4	Coupler	973899	1		

n/a

-> not available

nss

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Circuit diagram

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